



APPLICATION FOR LETTERS PATENT OF THE UNITED STATES

SPECIFICATION

To all whom it may concern:

Be It Known, That I, **Mitchell R. Bauer**, of Viroqua, Wisconsin, have invented certain new and useful improvements in **MATERIAL BROWSER**, of which I declare the following to be a full, clear and exact description:

MATERIAL BROWSER

Related Applications

The present application is related to co-pending patent application entitled
5 "METHOD OF AND APPARATUS FOR GENERATING A PRICE QUOTE REQUEST"
(NCR Docket No. 8773) and assigned to the instant assignee and filed on even date herewith
and is hereby incorporated by reference into this specification in its entirety.

Field of Invention

The present invention provides a method of and apparatus for a user to select a raw
10 material, using filters based on customer application criteria, from a variety of raw materials
offered in a wide variety of facestock, adhesive, and liner combinations available from
multiple vendors. More particularly, the present invention relates to the use of a material
browser including filters based on customer application criteria for enabling the user to select
an appropriate raw material from a variety of raw materials. Still more particularly, the
15 present invention relates to the selection of a raw material from a variety of pressure sensitive
raw materials.

Background Art

Manufacturing plants use different types of raw materials for manufacturing
documents for customers in accordance with the customer's intended application. Customers
20 interact with salespeople to determine and select the raw materials to be used by the
manufacturing plants to produce the customer's documents, such as forms, labels, label/form
combinations and paper rolls. One component of the customer's forms and labels is the
pressure sensitive raw material. Pressure sensitive raw materials are offered in a wide variety
of facestock, adhesive, and liner combinations from multiple vendors. Selecting the correct
25 raw material code, which cross references to a raw material vendor's raw material
specifications, for a customer's application can be difficult, complicated, and time
consuming. Many times, the customer spends a large amount of time and effort selecting a
raw material code only to find out at the time of delivery that the selected raw material will
not be acceptable for the intended application. This is very frustrating for the customer and

is oftentimes costly to the salesperson and manufacturing plant in terms of goodwill and financial expense associated with the customer. Thus, there is a need in the art for a method of enabling a customer to quickly select the correct raw material code for a document such as a form or label to be manufactured.

5 In many instances, the customer does not know the particulars of each vendor's raw material and does not have the time necessary to gain the knowledge. If the customer desires to know the vendor's raw material specifications, a time consuming amount of research must be completed. Further, the best raw material for a particular application varies based on the print method, adhesive type selected, minimum application temperature for the adhesive
10 selected, service range of the adhesive selected, and facestock type selected. It would be beneficial for all of these criteria to be available to be known by the customer prior to selection of a raw material.

Print methods include cut sheet lap joined, cut sheet laser, direct thermal, thermal transfer and impact. Adhesive type include permanent, cold temp and removable. Facestock
15 type include paper, kimdura, 100# tag, 7 pt tag, 8 pt tag, matte litho, latex impregnated, gloss, matte chrome polyester, bright chrome polyester, clear polyester, white polyester, polyolefin and vinyl.

Additionally, the raw material codes used by the manufacturer can be complicated and difficult to remember causing the customer's order to be prone to errors. The
20 salespeople efficiency is reduced by the errors resulting from incorrect selection of raw material type by customers and the resulting cost of returned merchandise which is unsuited for the desired application by the customer. Therefore, there is a need in the art for a mechanism of simplifying the entry of raw material codes.

Further, many times valuable technical resources and personal time is diverted from
25 product improvements in order to provide technical assistance to the sales force. Therefore, there is a need in the art for a mechanism to reduce salespeople's use of technical resources and personnel.

Summary of the Invention

Accordingly, an object of the present invention is to provide a new and improved method of and apparatus for selecting a raw material, using customer application filters, from a variety of raw materials using a material browser.

5 Another object of the present invention is to provide a method of and apparatus for enabling a customer to quickly select the correct raw material code for a document to be manufactured using the raw material corresponding to the raw material code selected.

Another object of the present invention is to provide a method of and apparatus for displaying raw material criteria, such as print method, adhesive type selected, minimum
10 application temperature for the adhesive selected, service range of the adhesive selected, and facestock type selected, to customers for selecting a raw material type.

Another object of the present invention is to provide a method of and apparatus for enabling the reduction of errors in the entry of raw material codes.

Another object of the present invention is to provide a method of and apparatus for
15 reducing salespeople's use of technical resources and personnel.

The material browser uses software interacting with the user to determine the most appropriate raw material required for an application. The criteria used to determine the best raw material is known as the customer application criteria and includes: print method, minimum application temperature for adhesive, service range of adhesive, facestock types,
20 and adhesive type.

In accordance with a method aspect of the invention, a user is queried for user input including a customer application criteria selection and raw material type selection based upon applying a filter of customer application criteria to a list of raw material types. If the user input is a raw material selection, raw material information about the raw material selected is
25 displayed to the user and if the user input is a customer application criteria selection, a list of raw material types for user selection filtered by said customer application criteria selection and the customer application criteria selection is displayed to the user.

Another aspect of the invention relates to a computer system comprising a processor and a memory coupled to the processor. The memory stores sequences of instructions which,
30 when executed by the processor, cause the processor to query the user for a user input. The

user input includes a customer application criteria selection and raw material type selection based upon applying a filter of customer application criteria to a list of raw material types. If the user input is a raw material selection, the computer system displays raw material information corresponding to the raw material selection and if the user input is a customer application criteria, the computer system displays a filtered list of raw material types for user selection filtered by said customer application criteria selection and the customer application criteria selection.

Still other objects and advantages of the present invention will become readily apparent to those skilled in the art from the following detailed description, wherein the preferred embodiments of the invention are shown and described, simply by way of illustration of the best mode contemplated of carrying out the invention. As will be realized, the invention is capable of other and different embodiments, and its several details are capable of modifications in various obvious respects, all without departing from the invention. Accordingly, the drawings and description thereof are to be regarded as illustrative in nature, and not as restrictive.

Brief description of the drawings

The present invention is illustrated by way of example, and not by limitation, in the figures of the accompanying drawings, wherein elements having the same reference numeral designations represent like elements throughout and wherein:

Figure 1 is a high level block diagram of an exemplary computer system;

Figure 2 is a high level flow chart according to the present invention; and

Figure 3 is an illustration depicting an embodiment of a material browser.

Detailed Description of the Invention

The present invention is used in conjunction with and as a part of a price quote request system, such as the one described in the application entitled "Method of and Apparatus for a Price Quote Request" and filed on even date herewith and hereby incorporated by reference in its entirety. The present invention may, however, be used

separate from the price quote system and with different raw material types and customer application criteria.

The material browser or pressure sensitive material browser allows the user to filter raw material choices by customer application criteria such as: print method, adhesive type, a
5 minimum application temperature for adhesive type, service range of adhesive type, and
facestock type. The material browser allows the user to filter raw material choices based on
one of the above criteria, a combination of the above criteria, all of the above criteria, or none
of the above criteria. Optionally, the raw material choices are also listed according to per
thousand square inches cost, from lowest to highest. Once the filter criteria for the raw
10 material have been selected, the user is provided with a listing of raw materials that match
the criteria. The number of raw materials matching the criteria may range from zero to
multiple raw materials.

The material browser also displays a description section offering detailed descriptions
of each raw material, referred to as raw material information, when the raw material is
15 selected in the list. Information in this section includes such things as master width, areas of
concern regarding the raw materials use, description of facestock, description of adhesive,
and description of liner, and description of typical applications for which the raw material
may be utilized.

The material browser enables increased salespeople productivity, increased quotation hit
20 rates, decreased quotation turnaround time, and allows the use of engineering resources to
their full potential for pressure sensitive material product line growth. Quotation hit rates
refer to the percentage of orders received from quotations. For example, if 100 price quote
requests are processed and 25 orders are received in a month, then the quotation hit rate
would be 25%.

25 Figure 1 is a high level block diagram illustrating an exemplary computer system
upon which an embodiment of the invention may be implemented. The present invention is
usable with currently available personal computers, laptop and notebook computers, mini-
mainframes and the like.

Computer system 100 includes a bus 102 or other communication mechanism for
30 communicating information, and a processor 104 coupled with the bus 102 for processing

information. Computer system 100 also includes a main memory 106, such as a random access memory (RAM) or other dynamic storage device, coupled to the bus 102 for storing instructions to be executed by processor 104 and . Main memory 106 also may be used for storing temporary variables, raw material types, customer application criteria, and raw material information or other intermediate information during execution of instructions to be executed by processor 104. Computer system 100 further includes a read only memory (ROM) 108 or other static storage device coupled to the bus 102 for storing static information and instructions for the processor 104. A storage device 110, such as a magnetic disk or optical disk, is provided and coupled to the bus 102 for storing instructions, raw material types, customer application criteria, and raw material information.

Computer system 100 may be coupled via the bus 102 to a display 112, such as a cathode ray tube (CRT) or a flat panel display, for displaying information, such as the material browser window described in detail below, to the user. An input device 114, including alphanumeric and function keys, is coupled to the bus 102 for communicating information and command selections, such as user selection of raw material type and/or customer application criteria, to the processor 104 from the user. Another type of user input device is cursor control 116, such as a mouse, a trackball, or cursor direction keys for communicating direction information and command selections, such as those described in conjunction with the input device 114 to processor 104 and for controlling cursor movement on the display 112. This input device typically has two degrees of freedom in two axes, a first axis (e.g., x) and a second axis (e.g., y) allowing the device to specify positions in a plane.

The invention is related to the use of a computer system 100, such as the illustrated system of Figure 2, to guide the user through the process of selecting a raw material using customer application criteria. According to one embodiment of the invention, a list of raw materials filtered by customer application criteria is provided by computer system 100 in response to processor 104 executing sequences of instructions contained in main memory 106. Such instructions may be read into main memory 106 from another computer-readable medium, such as storage device 110.

However, the computer-readable medium is not limited to devices such as storage device 110. For example, the computer-readable medium may include a floppy disk, a flexible disk, hard disk, magnetic tape, or any other magnetic medium, a CD-ROM, any other optical medium, punch cards, paper tape, any other physical medium with patterns of holes, a RAM, a PROM, an EPROM, a FLASH-EPROM, any other memory chip or cartridge, a carrier wave embodied in an electrical, electromagnetic, infrared, or optical signal, or any other medium from which a computer can read. Execution of the sequences of instructions contained in the main memory 106 causes the processor 104 to perform the process steps described below. In alternative embodiments, hard-wired circuitry may be used in place of or in combination with computer software instructions to implement the invention. Thus, embodiments of the invention are not limited to any specific combination of hardware circuitry and software.

Computer system 100 also includes a communication interface 118 coupled to the bus 102. Communication interface 108 provides a two-way data communication as is known. For example, communication interface 118 may be an integrated services digital network (ISDN) card, a digital subscriber line (DSL) card, or a modem to provide a data communication connection to a corresponding type of telephone line. As another example, communication interface 118 may be a local area network (LAN) card to provide a data communication connection to a compatible LAN. Wireless links may also be implemented. In any such implementation, communication interface 118 sends and receives electrical, electromagnetic or optical signals which carry digital data streams representing various types of information. Of particular note, the communications through interface 118 may permit transmission of the raw material types, customer application criteria and raw material information. For example, two or more computer systems 100 may be networked together in a conventional manner with each using the communication interface 118.

Network link 120 typically provides data communication through one or more networks to other data devices. For example, network link 120 may provide a connection through local network 122 to a host computer 124 or to data equipment operated by an Internet Service Provider (ISP) 126. ISP 126 in turn provides data communication services through the world wide packet data communication network now commonly referred to as

the "Internet" 128. Local network 122 and Internet 128 both use electrical, electromagnetic or optical signals which carry digital data streams. The signals through the various networks and the signals on network link 120 and through communication interface 118, which carry the digital data to and from computer system 100, are exemplary forms of carrier waves transporting the information.

Computer system 100 can send messages including the raw material type, customer application information and raw material information and receive data, including program code, through the network(s), network link 120 and communication interface 118. In the Internet example, a server 130 might transmit a requested code for an application program through Internet 128, ISP 126, local network 122 and communication interface 118. In accordance with the invention, one such downloaded application provides for selecting a raw material by a user selecting customer application criteria. Additionally, the raw material type, customer application criteria, and raw material information may be modified by a host 124 or server 130 using network link 120.

The received code may be executed by processor 104 as it is received, and/or stored in storage device 110, or other non-volatile storage for later execution. In this manner, computer system 100 may obtain application code in the form of a carrier wave.

Figure 2 is a high level flow chart of the flow of execution, generally indicated by reference character 200 in Figure 2, of the instructions of the material browser. The control flow begins at step 202 wherein the material browser window, generally indicated by reference character 300 in Figure 3 and described in detail below, is displayed to the user on display 112 of Figure 1. When the user desires to narrow the list of raw material types displayed in the material browser, the flow proceeds to step 204. In step 204 and based on the user-selected customer application criteria, the material browser obtains a list of raw material types from a database (not shown) containing raw material type and associated raw material information and the flow returns to step 202 for display of the filtered list of raw material types in the material browser.

If the user has either narrowed the raw material type list too far, possibly resulting in zero raw material types displayed, or the user desires to start over with a different set of customer application criteria, the user clears the customer application criteria selections

causing the flow to proceed to step 206. In step 206, the material browser resets the customer application criteria to nominal values and refreshes or obtains the list of raw material types from the database again and the flow returns to step 202 for display of the list of raw material types in the material browser.

5 In response to the user desiring to obtain further information about a specific raw material type, such as by selecting a raw material type in the material browser window, the flow of execution proceeds to step 208. In step 208, the material browser obtains the raw material information for a specific raw material type from the database and the flow returns to step 202 for display of the raw material information in the material browser as described in
10 detail below.

When the user has selected the raw material type desired using the material browser and desires to exit the browser, the flow of execution proceeds to step 210. In step 210, the raw material code corresponding to the raw material type selected is transferred to the Price Quote Request Wizard as described in the above-referenced copending application.

15 Next, the material browser window displayed on display 112 is described. The user may use the material browser to specify the raw material type by way of selecting a raw material using the material browser window, generally indicated by reference character 300 as shown in Figure 3. The material browser window 300 provides decision support for selecting the most appropriate raw material for the customer's application. Using filters or
20 customer application criteria at the top of the material browser window 300, the user can quickly limit and identify the raw materials appropriate for the customer.

The material browser window 300 includes raw material list box 302 which displays line entries, such as a first line entry 304, corresponding to a specific raw material type. Accordingly, using first line entry 304 as an example, the raw material type corresponding to
25 line entry 304 has raw material number of CL-115, indicated in a material number column 306, and is for a print method of cut sheet laser, indicated in a print method column 308. The raw material type of line entry 304 has a minimum application temperature of 25° Fahrenheit (F), indicated in a application temperature column 310, has a service range of -65° F to +200° F, indicated in a operating temperature column 312, has a facestock of paper, indicated
30 in a facesheet column 314, and is a permanent adhesive type, indicated in an adhesive type

column 316. Additional raw material type entries are added to the raw material list box 302 as the filters or customer application criteria are modified; in the present example of Figure 3, there are three other raw material type entries displayed in list box 302.

Above the list box 302 is a filter area, generally indicated by reference character 318, used by the user to narrow the entries displayed in list box 302. Filter area 318 includes a clear filter button 320, a print method drop-down list 322, a minimum application temperature drop-down list 324, an operating temperature drop-down list 326, a facesheet type drop-down list 328, and an adhesive requirement drop-down list 330. The material browser populates the drop-down filter lists 322 through 330 with entries obtained from a database containing information corresponding to the raw material types. In use, the user selects an entry in one or more of drop-down filter lists 322 through 330 or enters a value in one or more of the drop-down filter lists 322 through 330 to narrow the list of entries displayed in list box 302. If a user-defined filter using the drop-down filter lists is too narrow and returns no results in the list box 302, the user either selects the clear filter button 320 to clear the drop-down filter lists 322 through 330 or individually resets each of drop-down filter lists 322 through 330 to the nominal unfiltered value.

When the user has narrowed the list and/or located the desired entry, the user selects the entry in list box 302. In response to the user selecting a raw material type, the material browser locates the corresponding record in the raw material type database and obtains the raw material information corresponding to the raw material type selected. The raw material information is then displayed in raw material information text box 332 of the material browser window. The description section of text box 332 also includes the master width of the material to be purchased from the raw material vendor. This is an important consideration in working with the customer to design a label which keeps waste to a minimum. By default, the entries in raw material list box 302 are displayed in alphabetic order based on the material number column 306; however, a rank by cost button 334 may be selected by the user to view the list sorted by the unit cost of the raw material. When the user has selected the desired raw material type for the current order, the user then selects an exit button 336 to cause the transfer of the raw material code to the Price Quote Request Wizard as described above.

It should now be apparent that a method of and apparatus for selecting a raw material using a material browser and customer application criteria have been described. Accordingly, an advantage of the present invention is providing a new and improved method of and apparatus for selecting a raw material using a material browser and customer application criteria wherein the customer is enabled to quickly select the correct raw material code for a document to be manufactured.

Another advantage of the present invention is the provision of a method of and apparatus for displaying customer application criteria, such as print method, adhesive type selected, minimum application temperature for the adhesive selected, service range of the adhesive selected, and facestock type selected, to customers for selecting a raw material type. Additionally, the present invention provides a method of and apparatus for reducing errors in the entry of raw material codes.

Another advantage of the present invention is the freeing up of technical resources and personnel to work on product improvements instead of supporting the salespeople with technical assistance. Additionally, the user is able to sort material by cost, ensuring that the lowest cost material is recommended for a customer's application.

Although the present invention has been described with respect to specifying a raw material for a printed label, it should be understood that the principles of the present invention are equally applicable to any situation which requires a customer to select a raw material in which the customer needs to select from various engineering criteria.

It will be readily seen by one of ordinary skill in the art that the present invention fulfills all of the objects set forth above. After reading the foregoing specification, one of ordinary skill will be able to affect various changes, substitutions of equivalents and various other aspects of the invention as broadly disclosed herein.